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CHEMICAL VAPOR DEPOSITION OF TITANIUM

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## **IN THE CLAIMS**

The claims, which were not amended, are as follows:

- 1. 43. (Cancelled)
- 44. (Previously Presented) An integrated circuit comprising:

a layer of a titanium alloy covering the walls and bottom of a contact hole, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

a titanium silicide contact formed from interaction between the layer and the bottom of the contact hole, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

- 45. (Original) The integrated circuit of claim 34, wherein the titanium alloy comprises titanium and zinc.
- 46. 59. (Cancelled)
- 60. (Previously Presented) An integrated circuit comprising:
  - a semiconductor substrate;

an electronic device coupled to the semiconductor substrate, the electronic device having an active region;

an insulating layer over the active region;

an alloy layer of a titanium alloy covering the walls and bottom of a contact opening in the insulating layer, the contact opening being at least partially over the active region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

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a titanium silicide contact formed from interaction between the alloy layer and the active region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

- (Previously Presented) The integrated circuit of claim 60, wherein the titanium alloy 61. includes titanium and zinc.
- 62. (Previously Presented) The integrated circuit of claim 60, wherein the insulator layer includes silicon dioxide (SiO<sub>2</sub>).
- (Previously Presented) The integrated circuit of claim 60, wherein the electronic device 63. includes a transistor.
- (Previously Presented) An integrated circuit comprising: 64.
  - a semiconductor substrate;
- a transistor formed on the semiconductor substrate, the transistor having a source/drain region;

an insulating layer over the source/drain region;

an alloy layer of a titanium alloy covering the walls and bottom of a contact opening in the insulating layer, the contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

a titanium silicide contact formed from interaction between the alloy layer and the source/drain region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

65. (Previously Presented) The integrated circuit of claim 64, wherein the titanium alloy includes titanium and zinc.

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66. (Previously Presented) The integrated circuit of claim 64, wherein the insulator layer includes silicon dioxide (SiO<sub>2</sub>).

- 67. (Previously Presented) The integrated circuit of claim 64, wherein the contact opening includes a high aspect ratio contact opening.
- 68. (Previously Presented) An integrated circuit comprising:
  - a semiconductor substrate;
- an electronic device formed on the semiconductor substrate, the electronic device having an active region;
  - a borophosphous silicate glass (BPSG) layer over the active region;
- an alloy layer of a titanium alloy covering the walls and bottom of a contact opening in the borophosphous silicate glass (BPSG) layer, the contact opening being at least partially over the active region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

a titanium silicide contact formed from interaction between the alloy layer and the active region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

- 69. (Previously Presented) The integrated circuit of claim 68, wherein the titanium alloy includes titanium and zinc.
- 70. (Previously Presented) The integrated circuit of claim 68, wherein the electronic device includes a transistor.
- 71. (Previously Presented) The integrated circuit of claim 68, wherein the contact opening includes a high aspect ratio contact opening.
- 72. (Previously Presented) An integrated circuit comprising:

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a semiconductor substrate;

an electronic device coupled to the semiconductor substrate, the electronic device having

an active region;

an insulating layer over the active region;

an alloy layer of a titanium alloy covering the walls and bottom of a high aspect ratio

contact opening in the insulating layer, the high aspect ratio contact opening being at least

partially over the active region, wherein the titanium alloy comprises titanium and an element

selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin,

germanium, lead, arsenic and antimony; and

a titanium silicide contact formed from interaction between the alloy layer and the active

region, wherein a portion of the layer of titanium alloy remains in the bottom following the

interaction.

73. (Previously Presented) The integrated circuit of claim 72, wherein the titanium alloy

includes titanium and zinc.

74. (Previously Presented) The integrated circuit of claim 72, wherein the electronic device

includes a transistor.

75. (Previously Presented) The integrated circuit of claim 72, wherein the insulator layer

includes silicon dioxide (SiO<sub>2</sub>).

76. (Previously Presented) The integrated circuit of claim 72, wherein the insulator layer

includes borophosphous silicate glass (BPSG).

77. (Previously Presented) An integrated circuit comprising:

a semiconductor substrate;

a transistor coupled to the semiconductor substrate, the transistor having a source/drain

region;

an insulating layer over the source/drain region;

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an alloy layer of a titanium alloy covering the walls and bottom of a high aspect ratio contact opening in the insulating layer, the high aspect ratio contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

a titanium silicide contact formed from interaction between the alloy layer and the source/drain region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

- 78. (Previously Presented) The integrated circuit of claim 77, wherein the titanium alloy includes titanium and zinc.
- 79. (Previously Presented) The integrated circuit of claim 77, wherein the insulator layer includes silicon dioxide (SiO<sub>2</sub>).
- 80. (Previously Presented) The integrated circuit of claim 77, wherein the insulator layer includes borophosphous silicate glass (BPSG).
- 81. (Previously Presented) An integrated circuit comprising:
  - a semiconductor substrate;
- a transistor coupled to the semiconductor substrate, the transistor having a source/drain region;
  - a borophosphous silicate glass (BPSG) layer over the source/drain region;
- an alloy layer of a titanium alloy covering the walls and bottom of a high aspect ratio contact opening in the borophosphous silicate glass (BPSG) layer, the high aspect ratio contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony; and

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a titanium silicide contact formed from interaction between the alloy layer and the source/drain region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.

- 82. (Previously Presented) The integrated circuit of claim 81, wherein the titanium alloy includes titanium and zinc.
- 83. (Previously Presented) An integrated circuit comprising:

a semiconductor substrate;

an electronic device coupled to the semiconductor substrate, the electronic device having an active region;

an insulating layer over the active region;

an alloy layer of a titanium alloy covering the walls and bottom of a contact opening in the insulating layer, the contact opening being at least partially over the active region, wherein the alloy layer is produced using a method including:

forming a seed layer supported by a substrate, wherein the seed layer is selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, germanium, lead, arsenic and antimony by combining a first precursor with a first reducing agent;

forming the titanium alloy layer supported by the substrate by combining a titanium-containing precursor with the seed layer; and

a titanium silicide contact formed from interaction between the alloy layer and the active region, wherein a portion of the layer of titanium alloy remains in the bottom following the interaction.